

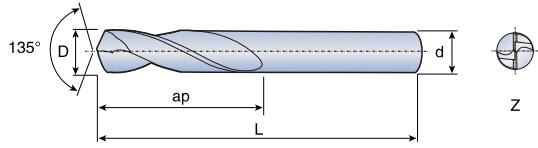
 耐高酷乐
couloircutter



HSS-PM DRILL 高性能粉末高速钢钻头

高性能粉末高速钢钻 HSS-PM DRILL

项目	型号	规格	尺寸 (mm)		页码	
			最小	最大		
ITEM	MODEL	DESCRIPTION	SIZE (mm)	MIN	MAX	PAGE
PMD 3		粉末冶金高速钢钻头	1	20	2	
PMD 5		粉末冶金高速钢钻头	2	20	6	



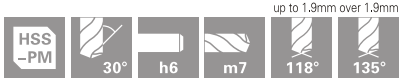
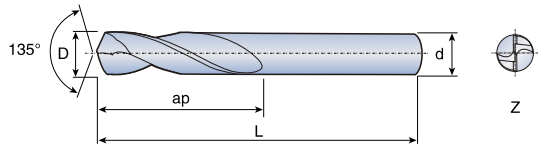
PMD3 粉末冶金高速钢钻头

适用于碳素钢，合金钢，及非铁金属合金

Description 描述/订货号	Z 刃数	D 刃径	d 柄径	ap 刃长	L 总长	Coating 涂层
PMD3 0100 F0 060 038 D	2	1	3	6	38	Microkevlar D
PMD3 0110 F0 070 039 D	2	1.1	3	7	39	Microkevlar D
PMD3 0120 F0 080 040 D	2	1.2	3	8	40	Microkevlar D
PMD3 0130 F0 080 040 D	2	1.3	3	8	40	Microkevlar D
PMD3 0140 F0 090 041 D	2	1.4	3	9	41	Microkevlar D
PMD3 0150 F0 090 041 D	2	1.5	3	9	41	Microkevlar D
PMD3 0160 F0 100 042 D	2	1.6	3	10	42	Microkevlar D
PMD3 0165 F0 100 042 D	2	1.65	3	10	42	Microkevlar D
PMD3 0170 F0 100 042 D	2	1.7	3	10	42	Microkevlar D
PMD3 0180 F0 110 043 D	2	1.8	3	11	43	Microkevlar D
PMD3 0185 F0 110 043 D	2	1.85	3	11	43	Microkevlar D
PMD3 0190 F0 110 043 D	2	1.9	3	11	43	Microkevlar D
PMD3 0200 F0 120 044 D	2	2	3	12	44	Microkevlar D
PMD3 0210 F0 120 044 D	2	2.1	3	12	44	Microkevlar D
PMD3 0220 F0 130 045 D	2	2.2	3	13	45	Microkevlar D
PMD3 0230 F0 130 045 D	2	2.3	3	13	45	Microkevlar D
PMD3 0240 F0 140 046 D	2	2.4	3	14	46	Microkevlar D
PMD3 0250 F0 140 046 D	2	2.5	3	14	46	Microkevlar D
PMD3 0260 F0 140 046 D	2	2.6	3	14	46	Microkevlar D
PMD3 0270 F0 160 048 D	2	2.7	3	16	48	Microkevlar D
PMD3 0280 F0 160 048 D	2	2.8	3	16	48	Microkevlar D
PMD3 0290 F0 160 048 D	2	2.9	3	16	48	Microkevlar D
PMD3 0300 D 160 048 D	2	3	3	16	48	Microkevlar D
PMD3 0310 F1 180 050 D	2	3.1	4	18	50	Microkevlar D
PMD3 0320 F1 180 050 D	2	3.2	4	18	50	Microkevlar D
PMD3 0330 F1 180 050 D	2	3.3	4	18	50	Microkevlar D
PMD3 0340 F1 200 052 D	2	3.4	4	20	52	Microkevlar D
PMD3 0350 F1 200 052 D	2	3.5	4	20	52	Microkevlar D
PMD3 0360 F1 200 052 D	2	3.6	4	20	52	Microkevlar D
PMD3 0370 F1 200 052 D	2	3.7	4	20	52	Microkevlar D
PMD3 0380 F1 220 054 D	2	3.8	4	22	54	Microkevlar D
PMD3 0390 F1 220 054 D	2	3.9	4	22	54	Microkevlar D
PMD3 0400 D 220 054 D	2	4	4	22	54	Microkevlar D
PMD3 0410 F2 220 066 D	2	4.1	6	22	66	Microkevlar D
PMD3 0420 F2 220 066 D	2	4.2	6	22	66	Microkevlar D
PMD3 0430 F2 240 068 D	2	4.3	6	24	68	Microkevlar D
PMD3 0440 F2 240 068 D	2	4.4	6	24	68	Microkevlar D
PMD3 0450 F2 240 068 D	2	4.5	6	24	68	Microkevlar D
PMD3 0460 F2 240 068 D	2	4.6	6	24	68	Microkevlar D
PMD3 0470 F2 240 068 D	2	4.7	6	24	68	Microkevlar D
PMD3 0480 F2 260 070 D	2	4.8	6	26	70	Microkevlar D
PMD3 0490 F2 260 070 D	2	4.9	6	26	70	Microkevlar D
PMD3 0500 F2 260 070 D	2	5	6	26	70	Microkevlar D
PMD3 0510 F2 260 070 D	2	5.1	6	26	70	Microkevlar D
PMD3 0520 F2 260 070 D	2	5.2	6	26	70	Microkevlar D
PMD3 0530 F2 260 070 D	2	5.3	6	26	70	Microkevlar D
PMD3 0540 F2 280 072 D	2	5.4	6	28	72	Microkevlar D
PMD3 0550 F2 280 072 D	2	5.5	6	28	72	Microkevlar D
PMD3 0560 F2 280 072 D	2	5.6	6	28	72	Microkevlar D

★ 推荐加工参数见第9页

高性能粉末高速钢钻 HSS-PM DRILL

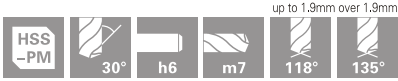
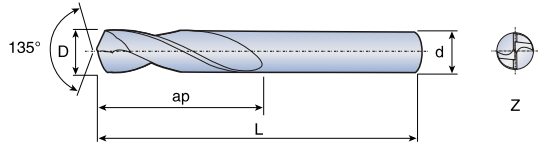


PMD3 粉末冶金高速钢钻头

适用于碳素钢，合金钢，及非铁金属合金

Description 描述/订货号	Z 刃数	D 刃径	d 柄径	ap 刃长	L 总长	Coating 涂层
PMD3 0570 F2 280 072 D	2	5.7	6	28	72	Microkevlar D
PMD3 0580 F2 280 072 D	2	5.8	6	28	72	Microkevlar D
PMD3 0590 F2 280 072 D	2	5.9	6	28	72	Microkevlar D
PMD3 0600 D 280 072 D	2	6	6	28	72	Microkevlar D
PMD3 0610 F3 310 075 D	2	6.1	8	31	75	Microkevlar D
PMD3 0620 F3 310 075 D	2	6.2	8	31	75	Microkevlar D
PMD3 0630 F3 310 075 D	2	6.3	8	31	75	Microkevlar D
PMD3 0640 F3 310 075 D	2	6.4	8	31	75	Microkevlar D
PMD3 0650 F3 310 075 D	2	6.5	8	31	75	Microkevlar D
PMD3 0660 F3 310 075 D	2	6.6	8	31	75	Microkevlar D
PMD3 0670 F3 310 075 D	2	6.7	8	31	75	Microkevlar D
PMD3 0680 F3 340 078 D	2	6.8	8	34	78	Microkevlar D
PMD3 0690 F3 340 078 D	2	6.9	8	34	78	Microkevlar D
PMD3 0700 F3 340 078 D	2	7	8	34	78	Microkevlar D
PMD3 0710 F3 340 078 D	2	7.1	8	34	78	Microkevlar D
PMD3 0720 F3 340 078 D	2	7.2	8	34	78	Microkevlar D
PMD3 0730 F3 340 078 D	2	7.3	8	34	78	Microkevlar D
PMD3 0740 F3 340 078 D	2	7.4	8	34	78	Microkevlar D
PMD3 0750 F3 340 078 D	2	7.5	8	34	78	Microkevlar D
PMD3 0760 F3 370 081 D	2	7.6	8	37	81	Microkevlar D
PMD3 0770 F3 370 081 D	2	7.7	8	37	81	Microkevlar D
PMD3 0780 F3 370 081 D	2	7.8	8	37	81	Microkevlar D
PMD3 0790 F3 370 081 D	2	7.9	8	37	81	Microkevlar D
PMD3 0800 D 370 081 D	2	8	8	37	81	Microkevlar D
PMD3 0810 F4 370 087 D	2	8.1	10	37	87	Microkevlar D
PMD3 0820 F4 370 087 D	2	8.2	10	37	87	Microkevlar D
PMD3 0830 F4 370 087 D	2	8.3	10	37	87	Microkevlar D
PMD3 0840 F4 370 087 D	2	8.4	10	37	87	Microkevlar D
PMD3 0850 F4 370 087 D	2	8.5	10	37	87	Microkevlar D
PMD3 0860 F4 400 090 D	2	8.6	10	40	90	Microkevlar D
PMD3 0870 F4 400 090 D	2	8.7	10	40	90	Microkevlar D
PMD3 0880 F4 400 090 D	2	8.8	10	40	90	Microkevlar D
PMD3 0890 F4 400 090 D	2	8.9	10	40	90	Microkevlar D
PMD3 0900 F4 400 090 D	2	9	10	40	90	Microkevlar D
PMD3 0910 F4 400 090 D	2	9.1	10	40	90	Microkevlar D
PMD3 0920 F4 400 090 D	2	9.2	10	40	90	Microkevlar D
PMD3 0930 F4 400 090 D	2	9.3	10	40	90	Microkevlar D
PMD3 0940 F4 400 090 D	2	9.4	10	40	90	Microkevlar D
PMD3 0950 F4 400 090 D	2	9.5	10	40	90	Microkevlar D
PMD3 0960 F4 430 093 D	2	9.6	10	43	93	Microkevlar D
PMD3 0970 F4 430 093 D	2	9.7	10	43	93	Microkevlar D
PMD3 0980 F4 430 093 D	2	9.8	10	43	93	Microkevlar D
PMD3 0990 F4 430 093 D	2	9.9	10	43	93	Microkevlar D
PMD3 1000 D 430 093 D	2	10	10	43	93	Microkevlar D
PMD3 1010 F5 430 100 D	2	10.1	12	43	100	Microkevlar D
PMD3 1020 F5 430 100 D	2	10.2	12	43	100	Microkevlar D
PMD3 1030 F5 430 100 D	2	10.3	12	43	100	Microkevlar D
PMD3 1040 F5 430 100 D	2	10.4	12	43	100	Microkevlar D
PMD3 1050 F5 430 100 D	2	10.5	12	43	100	Microkevlar D

★ 推荐加工参数见第9页

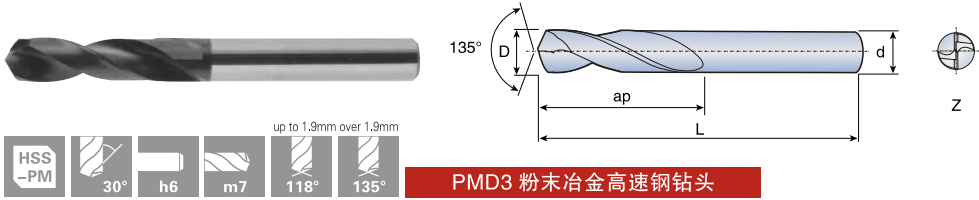

PMD3 粉末冶金高速钢钻头

适用于碳素钢，合金钢，及非铁金属合金

Description 描述/订货号	Z 刃数	D 刃径	d 柄径	ap 刃长	L 总长	Coating 涂层
PMD3 1060 F5 430 100 D	2	10.6	12	43	100	Microkevlar D
PMD3 1070 F5 470 104 D	2	10.7	12	47	104	Microkevlar D
PMD3 1080 F5 470 104 D	2	10.8	12	47	104	Microkevlar D
PMD3 1090 F5 470 104 D	2	10.9	12	47	104	Microkevlar D
PMD3 1100 F5 470 104 D	2	11	12	47	104	Microkevlar D
PMD3 1110 F5 470 104 D	2	11.1	12	47	104	Microkevlar D
PMD3 1120 F5 470 104 D	2	11.2	12	47	104	Microkevlar D
PMD3 1130 F5 470 104 D	2	11.3	12	47	104	Microkevlar D
PMD3 1140 F5 470 104 D	2	11.4	12	47	104	Microkevlar D
PMD3 1150 F5 470 104 D	2	11.5	12	47	104	Microkevlar D
PMD3 1160 F5 470 104 D	2	11.6	12	47	104	Microkevlar D
PMD3 1170 F5 470 104 D	2	11.7	12	47	104	Microkevlar D
PMD3 1180 F5 470 104 D	2	11.8	12	47	104	Microkevlar D
PMD3 1190 F5 510 108 D	2	11.9	12	51	108	Microkevlar D
PMD3 1200 D 510 108 D	2	12	12	51	108	Microkevlar D
PMD3 1210 P 510 108 D	2	12.1	12	51	108	Microkevlar D
PMD3 1220 P 510 108 D	2	12.2	12	51	108	Microkevlar D
PMD3 1230 P 510 108 D	2	12.3	12	51	108	Microkevlar D
PMD3 1240 P 510 108 D	2	12.4	12	51	108	Microkevlar D
PMD3 1250 P 510 108 D	2	12.5	12	51	108	Microkevlar D
PMD3 1260 P 510 108 D	2	12.6	12	51	108	Microkevlar D
PMD3 1270 P 510 108 D	2	12.7	12	51	108	Microkevlar D
PMD3 1280 P 510 108 D	2	12.8	12	51	108	Microkevlar D
PMD3 1290 P 510 108 D	2	12.9	12	51	108	Microkevlar D
PMD3 1300 F5 510 108 D	2	13	12	51	108	Microkevlar D
PMD3 1310 F6 510 108 D	2	13.1	14	51	108	Microkevlar D
PMD3 1320 F6 510 108 D	2	13.2	14	51	108	Microkevlar D
PMD3 1330 F6 720 132 D	2	13.3	14	72	132	Microkevlar D
PMD3 1340 F6 720 132 D	2	13.4	14	72	132	Microkevlar D
PMD3 1350 F6 720 132 D	2	13.5	14	72	132	Microkevlar D
PMD3 1360 F6 720 132 D	2	13.6	14	72	132	Microkevlar D
PMD3 1370 F6 720 132 D	2	13.7	14	72	132	Microkevlar D
PMD3 1380 F6 720 132 D	2	13.8	14	72	132	Microkevlar D
PMD3 1390 F6 720 132 D	2	13.9	14	72	132	Microkevlar D
PMD3 1400 D 720 132 D	2	14	14	72	132	Microkevlar D
PMD3 1410 F7 760 136 D	2	14.1	16	76	136	Microkevlar D
PMD3 1430 F7 760 136 D	2	14.3	16	76	136	Microkevlar D
PMD3 1440 F7 760 136 D	2	14.4	16	76	136	Microkevlar D
PMD3 1450 F7 760 136 D	2	14.5	16	76	136	Microkevlar D
PMD3 1460 F7 760 142 D	2	14.6	16	76	142	Microkevlar D
PMD3 1470 F7 760 142 D	2	14.7	16	76	142	Microkevlar D
PMD3 1480 F7 760 142 D	2	14.8	16	76	142	Microkevlar D
PMD3 1490 F7 760 142 D	2	14.9	16	76	142	Microkevlar D
PMD3 1500 F7 760 142 D	2	15	16	76	142	Microkevlar D
PMD3 1510 F7 800 146 D	2	15.1	16	80	146	Microkevlar D
PMD3 1520 F7 800 146 D	2	15.2	16	80	146	Microkevlar D
PMD3 1530 F7 800 146 D	2	15.3	16	80	146	Microkevlar D
PMD3 1540 F7 800 146 D	2	15.4	16	80	146	Microkevlar D
PMD3 1550 F7 800 146 D	2	15.5	16	80	146	Microkevlar D

★ 推荐加工参数见第9页

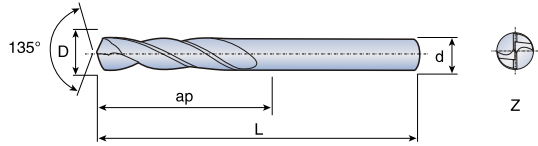
高性能粉末高速钢钻 HSS-PM DRILL



适用于碳素钢，合金钢，及非铁金属合金

Description 描述/订货号	Z 刃数	D 刃径	d 柄径	ap 刃长	L 总长	Coating 涂层
PMD3 1560 F7 800 146 D	2	15.6	16	80	146	Microkevlar D
PMD3 1570 F7 800 146 D	2	15.7	16	80	146	Microkevlar D
PMD3 1580 F7 800 146 D	2	15.8	16	80	146	Microkevlar D
PMD3 1590 F7 800 146 D	2	15.9	16	80	146	Microkevlar D
PMD3 1600 D 800 146 D	2	16	16	80	146	Microkevlar D
PMD3 1650 FH 840 150 D	2	16.5	18	84	150	Microkevlar D
PMD3 1700 FH 840 150 D	2	17	18	84	150	Microkevlar D
PMD3 1750 FH 870 153 D	2	17.5	18	87	153	Microkevlar D
PMD3 1800 D 870 153 D	2	18	18	87	153	Microkevlar D
PMD3 1850 F8 900 156 D	2	18.5	20	90	156	Microkevlar D
PMD3 1900 F8 900 164 D	2	19	20	90	164	Microkevlar D
PMD3 1950 F8 940 168 D	2	19.5	20	94	168	Microkevlar D
PMD3 2000 D 940 168 D	2	20	20	94	168	Microkevlar D

★ 推荐加工参数见第9页

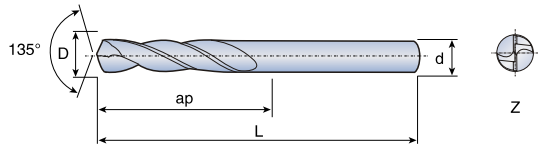

PMD5 粉末冶金高速钢钻头

适用于碳素钢，合金钢，及非铁金属合金

Description 描述/订货号	Z 刃数	D 刃径	d 柄径	ap 刃长	L 总长	Coating 涂层
PMD5 0200 F0 240 056 D	2	2	3	24	56	Microkevlar D
PMD5 0210 F0 240 056 D	2	2.1	3	24	56	Microkevlar D
PMD5 0220 F0 250 056 D	2	2.2	3	25	56	Microkevlar D
PMD5 0230 F0 250 056 D	2	2.3	3	25	56	Microkevlar D
PMD5 0240 F0 300 061 D	2	2.4	3	30	61	Microkevlar D
PMD5 0250 F0 300 061 D	2	2.5	3	30	61	Microkevlar D
PMD5 0260 F0 300 061 D	2	2.6	3	30	61	Microkevlar D
PMD5 0270 F0 330 064 D	2	2.7	3	33	64	Microkevlar D
PMD5 0280 F0 330 064 D	2	2.8	3	33	64	Microkevlar D
PMD5 0290 F0 330 064 D	2	2.9	3	33	64	Microkevlar D
PMD5 0300 D 330 064 D	2	3	3	33	64	Microkevlar D
PMD5 0310 F1 360 068 D	2	3.1	4	36	68	Microkevlar D
PMD5 0320 F1 360 068 D	2	3.2	4	36	68	Microkevlar D
PMD5 0330 F1 360 068 D	2	3.3	4	36	68	Microkevlar D
PMD5 0340 F1 390 071 D	2	3.4	4	39	71	Microkevlar D
PMD5 0350 F1 390 071 D	2	3.5	4	39	71	Microkevlar D
PMD5 0360 F1 390 071 D	2	3.6	4	39	71	Microkevlar D
PMD5 0370 F1 390 071 D	2	3.7	4	39	71	Microkevlar D
PMD5 0380 F1 430 075 D	2	3.8	4	43	75	Microkevlar D
PMD5 0390 F1 430 075 D	2	3.9	4	43	75	Microkevlar D
PMD5 0400 D 430 075 D	2	4	4	43	75	Microkevlar D
PMD5 0410 F2 430 085 D	2	4.1	6	43	85	Microkevlar D
PMD5 0420 F2 430 085 D	2	4.2	6	43	85	Microkevlar D
PMD5 0430 F2 470 089 D	2	4.3	6	47	89	Microkevlar D
PMD5 0440 F2 470 089 D	2	4.4	6	47	89	Microkevlar D
PMD5 0450 F2 470 089 D	2	4.5	6	47	89	Microkevlar D
PMD5 0460 F2 470 089 D	2	4.6	6	47	89	Microkevlar D
PMD5 0470 F2 470 089 D	2	4.7	6	47	89	Microkevlar D
PMD5 0480 F2 520 094 D	2	4.8	6	52	94	Microkevlar D
PMD5 0490 F2 520 094 D	2	4.9	6	52	94	Microkevlar D
PMD5 0500 F2 520 094 D	2	5	6	52	94	Microkevlar D
PMD5 0510 F2 520 094 D	2	5.1	6	52	94	Microkevlar D
PMD5 0520 F2 520 094 D	2	5.2	6	52	94	Microkevlar D
PMD5 0530 F2 520 094 D	2	5.3	6	52	94	Microkevlar D
PMD5 0540 F2 570 099 D	2	5.4	6	57	99	Microkevlar D
PMD5 0550 F2 570 099 D	2	5.5	6	57	99	Microkevlar D
PMD5 0560 F2 570 099 D	2	5.6	6	57	99	Microkevlar D
PMD5 0570 F2 570 099 D	2	5.7	6	57	99	Microkevlar D
PMD5 0580 F2 570 099 D	2	5.8	6	57	99	Microkevlar D
PMD5 0590 F2 570 099 D	2	5.9	6	57	99	Microkevlar D
PMD5 0600 D 570 099 D	2	6	6	57	99	Microkevlar D
PMD5 0610 F3 630 107 D	2	6.1	8	63	107	Microkevlar D
PMD5 0620 F3 630 107 D	2	6.2	8	63	107	Microkevlar D
PMD5 0630 F3 630 107 D	2	6.3	8	63	107	Microkevlar D
PMD5 0640 F3 630 107 D	2	6.4	8	63	107	Microkevlar D
PMD5 0650 F3 630 107 D	2	6.5	8	63	107	Microkevlar D
PMD5 0660 F3 630 107 D	2	6.6	8	63	107	Microkevlar D
PMD5 0670 F3 630 107 D	2	6.7	8	63	107	Microkevlar D
PMD5 0680 F3 690 113 D	2	6.8	8	69	113	Microkevlar D

★ 推荐加工参数见第9页

高性能粉末高速钢钻 HSS-PM DRILL

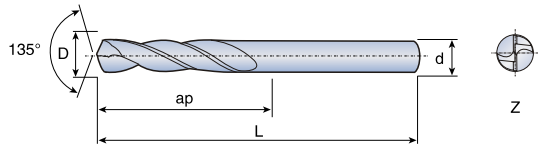


PMD5 粉末冶金高速钢钻头

适用于碳素钢，合金钢，及非铁金属合金

Description 描述/订货号	Z 刃数	D 刃径	d 柄径	ap 刃长	L 总长	Coating 涂层
PMD5 0690 F3 690 113 D	2	6.9	8	69	113	Microkevlar D
PMD5 0700 F3 690 113 D	2	7	8	69	113	Microkevlar D
PMD5 0710 F3 690 113 D	2	7.1	8	69	113	Microkevlar D
PMD5 0720 F3 690 113 D	2	7.2	8	69	113	Microkevlar D
PMD5 0730 F3 690 113 D	2	7.3	8	69	113	Microkevlar D
PMD5 0740 F3 690 113 D	2	7.4	8	69	113	Microkevlar D
PMD5 0750 F3 690 113 D	2	7.5	8	69	113	Microkevlar D
PMD5 0760 F3 750 119 D	2	7.6	8	75	119	Microkevlar D
PMD5 0770 F3 750 119 D	2	7.7	8	75	119	Microkevlar D
PMD5 0780 F3 750 119 D	2	7.8	8	75	119	Microkevlar D
PMD5 0790 F3 750 119 D	2	7.9	8	75	119	Microkevlar D
PMD5 0800 D 750 119 D	2	8	8	75	119	Microkevlar D
PMD5 0810 F4 750 125 D	2	8.1	10	75	125	Microkevlar D
PMD5 0820 F4 750 125 D	2	8.2	10	75	125	Microkevlar D
PMD5 0830 F4 750 125 D	2	8.3	10	75	125	Microkevlar D
PMD5 0840 F4 750 125 D	2	8.4	10	75	125	Microkevlar D
PMD5 0850 F4 750 125 D	2	8.5	10	75	125	Microkevlar D
PMD5 0860 F4 810 131 D	2	8.6	10	81	131	Microkevlar D
PMD5 0870 F4 810 131 D	2	8.7	10	81	131	Microkevlar D
PMD5 0880 F4 810 131 D	2	8.8	10	81	131	Microkevlar D
PMD5 0890 F4 810 131 D	2	8.9	10	81	131	Microkevlar D
PMD5 0900 F4 810 131 D	2	9	10	81	131	Microkevlar D
PMD5 0910 F4 810 131 D	2	9.1	10	81	131	Microkevlar D
PMD5 0920 F4 810 131 D	2	9.2	10	81	131	Microkevlar D
PMD5 0930 F4 810 131 D	2	9.3	10	81	131	Microkevlar D
PMD5 0940 F4 810 131 D	2	9.4	10	81	131	Microkevlar D
PMD5 0950 F4 810 131 D	2	9.5	10	81	131	Microkevlar D
PMD5 0960 F4 870 137 D	2	9.6	10	87	137	Microkevlar D
PMD5 0970 F4 870 137 D	2	9.7	10	87	137	Microkevlar D
PMD5 0980 F4 870 137 D	2	9.8	10	87	137	Microkevlar D
PMD5 0990 F4 870 137 D	2	9.9	10	87	137	Microkevlar D
PMD5 1000 D 870 137 D	2	10	10	87	137	Microkevlar D
PMD5 1010 F5 870 144 D	2	10.1	12	87	144	Microkevlar D
PMD5 1020 F5 870 144 D	2	10.2	12	87	144	Microkevlar D
PMD5 1030 F5 870 144 D	2	10.3	12	87	144	Microkevlar D
PMD5 1040 F5 870 144 D	2	10.4	12	87	144	Microkevlar D
PMD5 1050 F5 870 144 D	2	10.5	12	87	144	Microkevlar D
PMD5 1060 F5 870 144 D	2	10.6	12	87	144	Microkevlar D
PMD5 1070 F5 940 151 D	2	10.7	12	94	151	Microkevlar D
PMD5 1080 F5 940 151 D	2	10.8	12	94	151	Microkevlar D
PMD5 1090 F5 940 151 D	2	10.9	12	94	151	Microkevlar D
PMD5 1100 F5 940 151 D	2	11	12	94	151	Microkevlar D
PMD5 1110 F5 940 151 D	2	11.1	12	94	151	Microkevlar D
PMD5 1120 F5 940 151 D	2	11.2	12	94	151	Microkevlar D
PMD5 1130 F5 940 151 D	2	11.3	12	94	151	Microkevlar D
PMD5 1140 F5 940 151 D	2	11.4	12	94	151	Microkevlar D
PMD5 1150 F5 940 151 D	2	11.5	12	94	151	Microkevlar D
PMD5 1160 F5 940 151 D	2	11.6	12	94	151	Microkevlar D
PMD5 1170 F5 940 151 D	2	11.7	12	94	151	Microkevlar D

★ 推荐加工参数见第9页



PMD5 粉末冶金高速钢钻头

适用于碳素钢，合金钢，及非铁金属合金

Description 描述/订货号	Z 刃数	D 刃径	d 柄径	ap 刃长	L 总长	Coating 涂层
PMD5 1180 F5 940 151 D	2	11.8	12	94	151	Microkevlar D
PMD5 1190 F5 101 158 D	2	11.9	12	101	158	Microkevlar D
PMD5 1200 D 101 158 D	2	12	12	101	158	Microkevlar D
PMD5 1210 P 101 158 D	2	12.1	12	101	158	Microkevlar D
PMD5 1220 P 101 158 D	2	12.2	12	101	158	Microkevlar D
PMD5 1230 P 101 158 D	2	12.3	12	101	158	Microkevlar D
PMD5 1240 P 101 158 D	2	12.4	12	101	158	Microkevlar D
PMD5 1250 P 101 158 D	2	12.5	12	101	158	Microkevlar D
PMD5 1260 P 101 158 D	2	12.6	12	101	158	Microkevlar D
PMD5 1270 P 101 158 D	2	12.7	12	101	158	Microkevlar D
PMD5 1280 P 101 158 D	2	12.8	12	101	158	Microkevlar D
PMD5 1290 P 101 158 D	2	12.9	12	101	158	Microkevlar D
PMD5 1300 P 101 158 D	2	13	12	101	158	Microkevlar D
PMD5 1350 F6 108 168 D	2	13.5	14	108	168	Microkevlar D
PMD5 1400 D 108 168 D	2	14	14	108	168	Microkevlar D
PMD5 1450 F7 114 173 D	2	14.5	16	114	173	Microkevlar D
PMD5 1500 F7 114 180 D	2	15	16	114	180	Microkevlar D
PMD5 1550 F7 120 185 D	2	15.5	16	120	185	Microkevlar D
PMD5 1600 D 120 185 D	2	16	16	120	185	Microkevlar D
PMD5 1650 FH 120 185 D	2	16.5	18	120	185	Microkevlar D
PMD5 1700 FH 125 189 D	2	17	18	125	189	Microkevlar D
PMD5 1750 FH 130 194 D	2	17.5	18	130	194	Microkevlar D
PMD5 1800 D 130 194 D	2	18	18	130	194	Microkevlar D
PMD5 1850 F8 135 198 D	2	18.5	20	135	198	Microkevlar D
PMD5 1900 F8 135 206 D	2	19	20	135	206	Microkevlar D
PMD5 1950 F8 140 210 D	2	19.5	20	140	210	Microkevlar D
PMD5 2000 D 140 210 D	2	20	20	140	210	Microkevlar D

★推荐加工参数见第9页

PMD3 Speed and Recommendations 推荐参数表								
ISO GROUP	CMG	参数	Φ2	Φ4	Φ6	Φ8	Φ10	Φ12
P	P 3-4	RPM转速	5800	3200	2100	1600	1300	1100
		F进给	0.06	0.15	0.2	0.24	0.27	0.29
K	K 12-13	RPM转速	6500	3600	2400	1800	1500	1200
		F进给	0.08	0.18	0.25	0.29	0.32	0.36
N	N 16	RPM转速	10500	8000	5200	4200	3400	2700
		F进给	0.17	0.33	0.46	0.51	0.61	0.73

PMD5 Speed and Recommendations 推荐参数表								
ISO GROUP	CMG	参数	Φ2	Φ4	Φ6	Φ8	Φ10	Φ12
P	P 3-4	RPM转速	5800	3200	2100	1600	1300	1100
		F进给	0.05	0.13	0.17	0.2	0.23	0.25
K	K 12-13	RPM转速	6500	3600	2400	1800	1500	1200
		F进给	0.07	0.15	0.21	0.25	0.27	0.31
N	N 16	RPM转速	10500	8000	5200	4200	3400	2700
		F进给	0.14	0.28	0.39	0.43	0.52	0.62